

Tél: 01.30.80.81.98 Fax: 01.30.80.81.99

WEB: www.sherwinbabbco.eu E-MAIL: sherwinbabbco@orange.fr

# **TECHNICAL**

**DATA SHEET** 

Ref: TDS/DR-60

Page: 1/2

Rev: 5 Date: 07/12

#### **REMOVER DR-60**



# **MANUFACTURER:** SHERWIN (USA) / NDT Europa (NL)

## **DESCRIPTION / APPLICATION(S)**:

DR-60 is hydrocarbon-based. It is mainly used in the penetrant process to remove excess penetrant from part surfaces.

DR-60 may also be used for generally cleaning oily, dirty surfaces.

**Companion products:** all penetrants

# <u>SPECIFICATION(S) / STANDARD(S)</u>:

• Homologation: QPL – AMS 2644

• This product complies with REACh regulation.

#### **PHYSICO-CHEMICAL PROPERTIES:**

• Aspect : colorless liquid

• Flash point: 41°C

• Very low halogen and sulfur content.

• Compatible with all metals, ceramics, and certain synthetic substances.

### <u>PACKAGING / TRANSPORT / STORAGE</u>:

• **Packaging:** 1L, 5L, 10L, 25L can

60L, 200L drums 500mL spraycan

• **Transport / Handling:** Refer to Material Safety Data Sheet (MSDS).

• **Storage / Shelf life:** Keep away from moisture

Temperature range: 0°C à 50°C



FRANCE Tél: 01.30.80.81.98

Fax: 01.30.80.81.99

WEB: www.sherwinbabbco.eu E-MAIL: sherwinbabbco@orange.fr

## **TECHNICAL**

# **DATA SHEET**

Ref : TDS/ **DR-60** 

Page: 2/2

Rev: 5 Date: 07/12

Keep packaging closed after taking out some of the product.

Can / drum / spraycan: 60 months

### **INSTRUCTIONS:**

- 1. **General Cleaning**: apply on dirty surface, saturating the contaminated area. Let stand 10-30 seconds, allowing organic soils to dissolve. Wipe with clean rag or toweling before DR-60 dries completely. Repeat if necessary.
- 2. **Penetrant Pre-Cleaning**: normally, Sherwin's other cleaner, DR-62, is recommended for penetrant pre-cleaning. However, DR-60 has good pre-cleaning properties and is suitable for this purpose. Before applying penetrant, follow the above instructions for using DR-60 as a general cleaner. Make certain cleaning is sufficient to remove flawentrapped as well as surface soils. Allow DR-60 to evaporate completely from within any flaws before applying the inspection penetrant.
- 3. **Penetrant Removal**: use DR-60 sparingly. Remove as much excess penetrant as possible using clean, dry rag or toweling. Remove remaining penetrant film by wiping with rag or toweling that has been slightly moistened with DR-60. Use a minimum of DR-60, avoid flushing penetrant from flaws. Do not spray DR-60 directly on part surface when removing excess penetrant. Rough surfaces require more generous applications of DR-60.

Allow surface to dry completely before applying developer.

## **HEALTH AND SAFETY:** Refer to Material Safety Data Sheet (MSDS).

The information given herein is given in good faith to our customers for the sole purpose of assisting them in the use of the products. The document contains no formal or implicit guarantee regarding its use.

Babb Co cannot be held responsible for damages of any nature resulting from information provided in this document. In addition, none of the information which the document contains should be interpreted as a recommendation for the use of the products which would infringe the protected rights of industrial property.